



# WICOVALVE® Little Valve, Big Effect

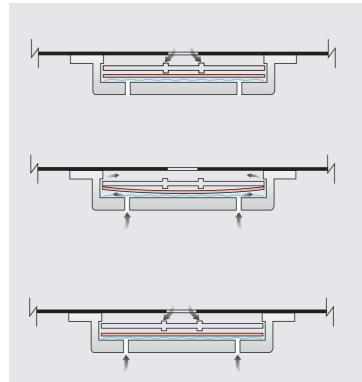
WICOVALVE® valves are suitable for every product that is degassing, such as coffee, dough, kimchi, sauerkraut, ready meals, soy and mushrooms. The one-way valves guarantee an exceptional integrity and functionality for a period of three years.



What makes the WICOVALVE® so unique? It is the only product worldwide that assures consistent quality with its functional integrity across a period of three years. This is made possible by high quality valve components and materials such as polyethylene, polypropylene or Ecovio® (a bio compostable material).

During the life cycle of a package, the valve must open and reclose many times without allowing oxygen to diffuse back into the packaging. This is why WICOVALVE® valves, depending on the application, have different material combinations, opening pressure levels, flow rates and particle protection. Thanks to the interaction of these properties, the impecable quality of the packaged product and its aroma are guaranteed over a lengthy period of time.

# WICOVALVE® The Functional Principle





#### **Neutral Position**

The sealant and the membrane prevent air from entering the packaging.

#### Overpressure/Degassing

The membrane opens as soon as the product generates internal pressure. Depending on the valve type and the packaging content, this may occur at very low overpressure levels. In coffee pouches, for example, the membrane will lift off the seal flange at a pressure level of 2-7 mbar, allowing the gas to vent.

#### **Pressure Relief**

As the overpressure decreases (closing pressure  $\geq 0.1$  mbar) the membrane closes again. The sealant will block oxygen ingress (back diffusion) into the packaging, making it airtight again.

«I don't want to be pretentious, but it's a fact that with me, you have a 3-year warranty, when I am made of PE or PP. Dry products such as coffee are particularly impressed with my performance. It's the award-winning WICOVALVE® that makes the difference. I am also available in a bio compostable version.»

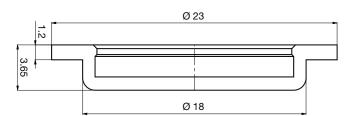
Gusset bag with valve

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## WICOVALVE® for Heat-Sealing

TYPICAL APPLICATION	VALVE TYPE ARTICLE NO.		FILTER	OPENING PRESSURE (mbar)	COLOUR	FLOW RATE (I/min) at 6 mbar	FRONT SIDE	BACK SIDE
Bean coffee Dough	<b>W006</b> 4002069	PE	no	2-5	brown	1.1-3.0		
Ground coffee	<b>W016</b> 4007974	PE	yes	2-5	brown	0.4-1.4		
Dream Steam Microwaveable food	<b>W035</b> 4010829	PP	no	5-14	green	4.4-4.8		
Bean Coffee	<b>W009PP</b> 4012795	PP	no	2-7	white	1.5-3.0	Øß	
Ground Coffee	<b>W019PP</b> 4013013	PP	yes	2-7	white	0.7-2.0		
Dry pourables	<b>W059</b> 4012520	PE	no	3-9	white	2.3-3.8	Ø	
Sauerkraut, kimchi, soy, products with liquids	<b>W029</b> 4012674	PE	yes (liquid- repellent)	4-8	white	0.1-0.3 (at 100 mbar)	(7))	0

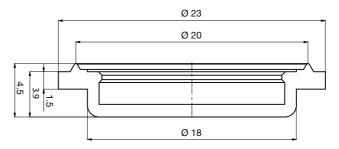
#### Dimensions in mm



## WICOVALVE® for Ultrasonic Sealing

TYPICAL APPLICATION	VALVE TYPE ARTICLE NO.	BODY MATERIAL	FILTER	OPENING PRESSURE (mbar)	COLOUR	FLOW RATE (I/min) at 6 mbar	FRONT SIDE	BACK SIDE
Bean coffee	<b>W103</b> 4007519	PE	no	3-7	brown	0.8-2.7		
Dough	<b>W107</b> 4007978	PE	no	3-7	ivory	0.8-2.7		
Ground coffee	<b>W113</b> 4007852	PE	yes	3-7	brown	0.5-0.9		$\bigcirc$
Bean Coffee	<b>W109PP</b> 4012794	PP	no	2-6	white	1.0-3.0		
Ground Coffee	<b>W119PP</b> 4013104	PP	yes	2-6	white	0.5-1.5		
Sauerkraut, kimchi, soy, products with liquids	<b>W129</b> 4012675	PE	yes (liquid- repellent)	5-9	white	0.3-0.5 (at 100 mbar)		0

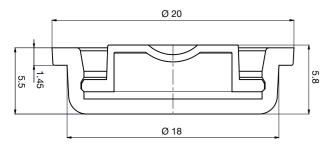
#### Dimensions in mm



### WICOVALVE® for Heat-Sealing

TYPICAL APPLICATION	VALVE TYPE ARTICLE NO.	BODY MATERIAL	FILTER	OPENING PRESSURE (mbar)	COLOUR	FLOW RATE (I/min) at 6 mbar	FRONT SIDE	BACK SIDE
Bean coffee Dough	W606 4008683	PE	no	2-5	brown	1.6-3.2		
Ground coffee	W616 4009280	PE	yes	2-5	brown	1.0-2.0		
Bean coffee Dough	<b>W606E</b> 4011904	Ecovio®	no	2-7	natural	2.3-2.8	O	
Ground coffee	<b>W616E</b> 4012594	Ecovio®	yes	2-7	natural	0.8-1.5	O	
Bean coffee Dough	<b>W609PP</b> 4012797	PP	no	2-7	white	2.5-3.5	0	0
Ground Coffee	<b>W619PP</b> 4012836	РР	yes	2-7	white	1.2-2.0	0	$\bigcirc$
Sauerkraut, kimchi, soy, products with liquids	<b>W629</b> 4012705	PE	yes (liquid- repellent)	4-8	white	1.0-2.1 (at 100 mbar)	0	0

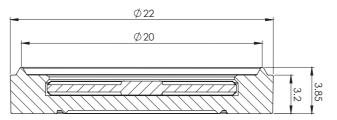
#### Dimensions in mm



### WICOVALVE® for Ultrasonic and Heat-Sealing

TYPICAL APPLICATION	VALVE TYPE ARTICLE NO.	BODY MATERIAL	FILTER	OPENING PRESSURE (mbar)	COLOUR	FLOW RATE (I/min) at 6 mbar	FRONT SIDE	BACK SIDE
Bean coffee Dough	W206 4012988	PE	no	2-7	brown	0.7-1.5		6.0
Ground coffee	<b>W216</b> 4013029	PE	yes	2-7	brown	0.3-0.8		$\bigcirc$

Dimensions in mm



### Main Benefits

Recyclable PP and	Compostables	3-yea
PE valves	valves	warra

All indications are without obligation. Full specification details with tolerances are available upon request.

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### **Exceptional integrity** and functionality



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